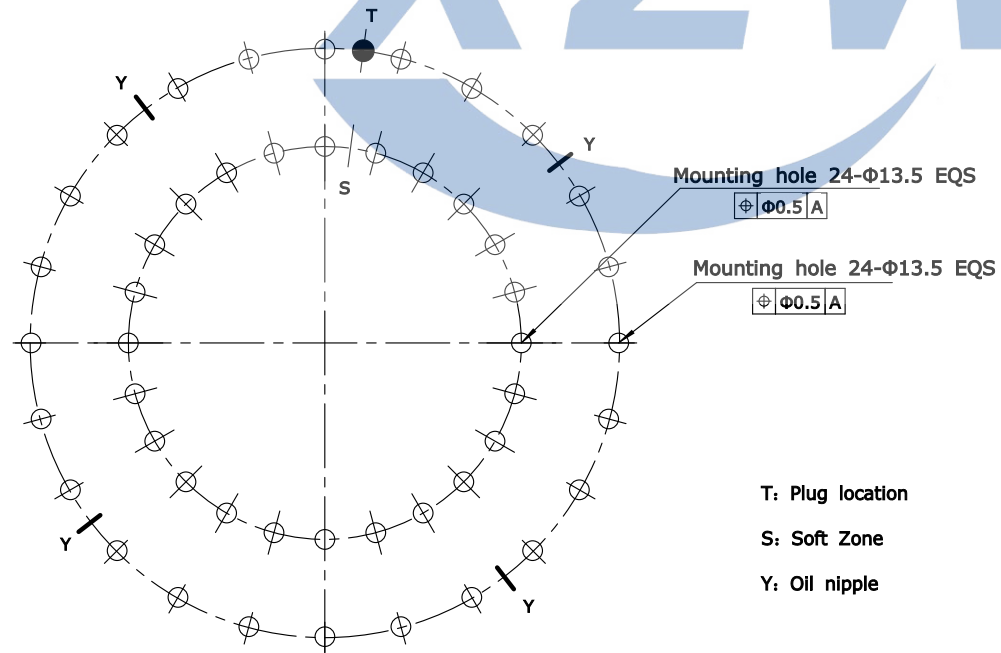
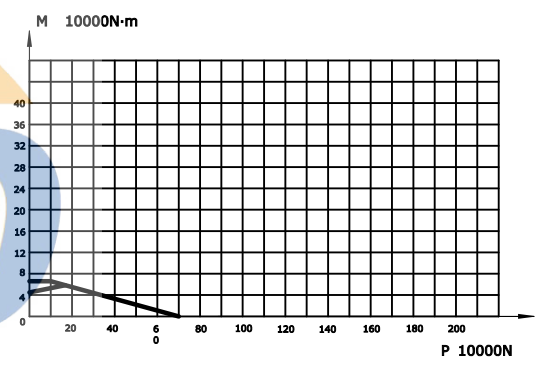


U.O.N ∇ 6.3/

Notes:

1. Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Edges chamfer
2. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.04~0.20 mm
Axial clearance: 0.04~0.20 mm



T: Plug location
S: Soft Zone
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ8×40	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	53±1	
02	HG/T2349	Spacer	Nylon	D20	53±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
				Model	WD-060.20.0414	Drawing
				Name	Slewing Bearing	Qty
				Material	50Mn	Total 1 page
						the 1st page
Design	Standard					
Check						
Process	Approve					
Date						

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